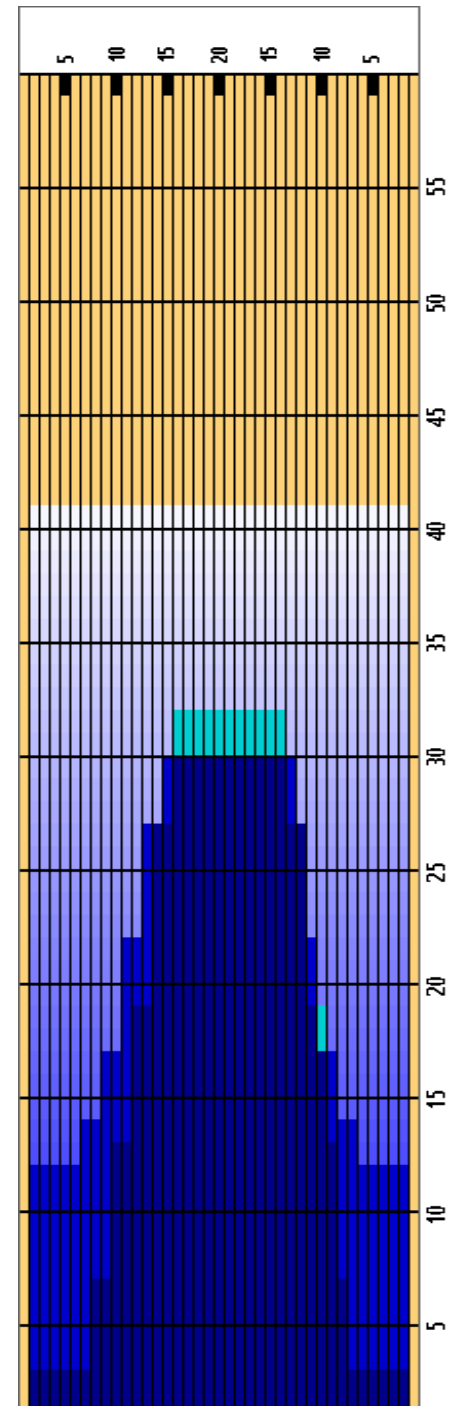


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.55 mL	Reverse Oil Total	8.5 mL	Volume Oil Total	26.05 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	8L	8R	2	14	3	50	3.9	7.8	3.9	2500
3	10L	9R	3	14	3	66	7.8	13.7	5.9	3300
4	12L	10R	3	14	3	57	13.7	19.6	5.9	2850
5	14L	12R	3	18	3	45	19.6	27.2	7.6	2250
6	16L	14R	2	18	3	22	27.2	32.3	5.1	1100
7	2L	2R	0	22	3	0	32.3	36.0	3.7	0
8	2L	2R	0	26	3	0	36.0	41.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	30.0	-11.0	0
2	15L	13R	1	22	3	13	30.0	26.9	-3.1	650
3	13L	12R	2	18	3	32	26.9	21.8	-5.1	1600
4	11L	11R	2	18	3	38	21.8	16.7	-5.1	1900
5	9L	9R	1	18	3	23	16.7	14.2	-2.5	1150
6	7L	7R	1	14	3	27	14.2	12.3	-1.9	1350
7	2L	2R	1	14	3	37	12.3	10.4	-1.9	1850
8	2L	2R	0	14	3	0	10.4	0.0	-10.4	0



Cleaner Ratio Main Mix 19:1 Forward  
 Cleaner Ratio Back End Mix 19:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.71	2.18	1.1	1.02	1.74	5.71

