



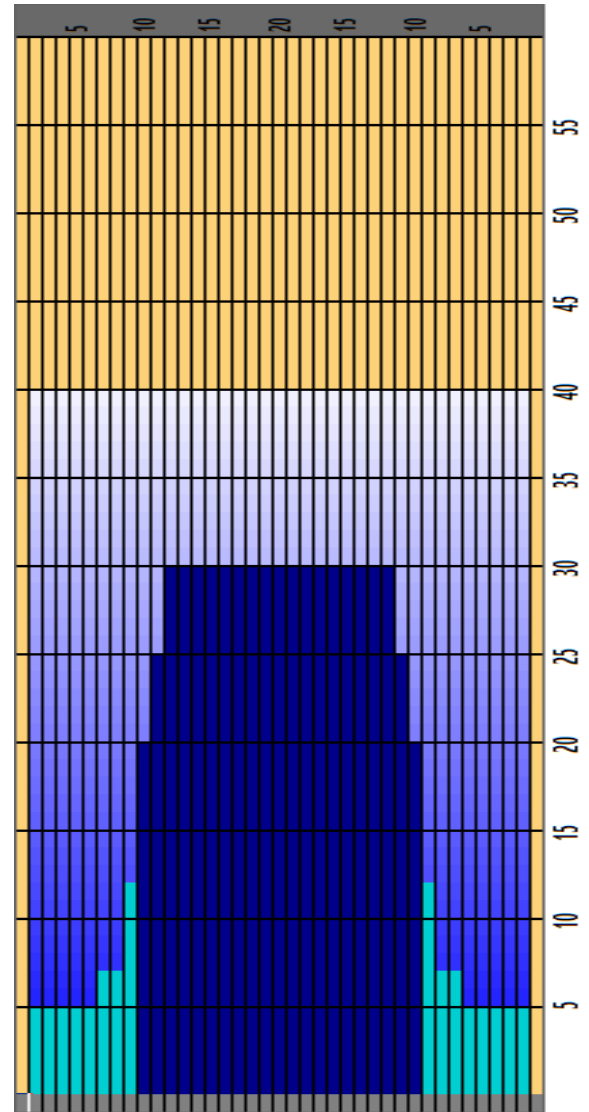
Rinne&Rinne



| | | | | | |
|----------------------|----------|--------------------|--------|--------------------|----------|
| Oil Pattern Distance | 40 | Reverse Brush Drop | 38 | Oil Per Board | Multi ul |
| Forward Oil Total | 15.95 mL | Reverse Oil Total | 7.8 mL | Volume Oil Total | 23.75 mL |
| Tank Configuration | ALT | Tank A Conditioner | ICE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 50 | 18 | 3 | 111 | 0.0 | 5.1 | 5.1 | 5550 |
| 2 | 7L | 7R | 1 | 50 | 18 | 3 | 27 | 5.1 | 7.6 | 2.5 | 1350 |
| 3 | 9L | 9R | 2 | 50 | 18 | 3 | 46 | 7.6 | 12.7 | 5.1 | 2300 |
| 4 | 10L | 10R | 3 | 50 | 18 | 3 | 63 | 12.7 | 20.3 | 7.6 | 3150 |
| 5 | 11L | 11R | 2 | 50 | 18 | 3 | 38 | 20.3 | 25.4 | 5.1 | 1900 |
| 6 | 12L | 12R | 2 | 50 | 18 | 3 | 34 | 25.4 | 30.5 | 5.1 | 1700 |
| 7 | 2L | 2R | 0 | 50 | 22 | 3 | 0 | 30.5 | 36.0 | 5.5 | 0 |
| 8 | 2L | 2R | 0 | 50 | 30 | 3 | 0 | 36.0 | 40.0 | 4.0 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 50 | 30 | 3 | 0 | 40.0 | 30.0 | -10.0 | 0 |
| 2 | 12L | 12R | 2 | 50 | 18 | 3 | 34 | 30.0 | 24.9 | -5.1 | 1700 |
| 3 | 11L | 11R | 2 | 50 | 18 | 3 | 38 | 24.9 | 19.8 | -5.1 | 1900 |
| 4 | 10L | 10R | 4 | 50 | 18 | 3 | 84 | 19.8 | 9.6 | -10.2 | 4200 |
| 5 | 2L | 2R | 0 | 50 | 10 | 3 | 0 | 9.6 | 0.0 | -9.6 | 0 |



Cleaner Ratio Main Mix 24:1
 Cleaner Ratio Back End Mix 24:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 1 In Lane
 Machine On 28.7.2014 13:46

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 6.56 | 1.72 | 1 | 1 | 1.72 | 6.56 |

