



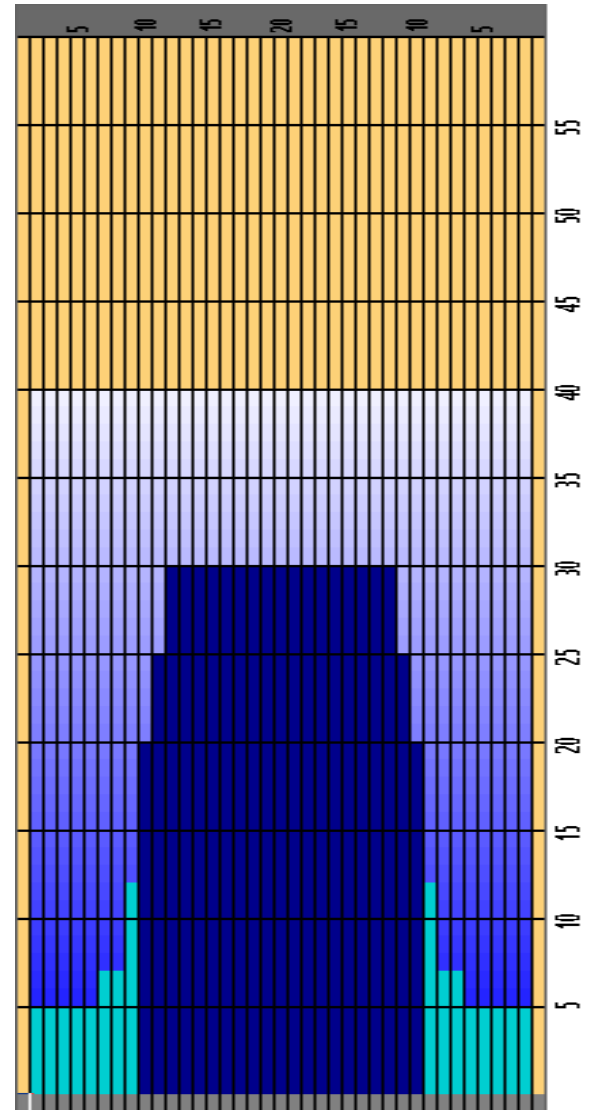
KESPORT2020



Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	15.95 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	23.75 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	111	0.0	5.1	5.1	5550
2	7L	7R	1	50	18	3	27	5.1	7.6	2.5	1350
3	9L	9R	2	50	18	3	46	7.6	12.7	5.1	2300
4	10L	10R	3	50	18	3	63	12.7	20.3	7.6	3150
5	11L	11R	2	50	18	3	38	20.3	25.4	5.1	1900
6	12L	12R	2	50	18	3	34	25.4	30.5	5.1	1700
7	2L	2R	0	50	22	3	0	30.5	36.0	5.5	0
8	2L	2R	0	50	30	3	0	36.0	40.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	40.0	30.0	-10.0	0
2	12L	12R	2	50	18	3	34	30.0	24.9	-5.1	1700
3	11L	11R	2	50	18	3	38	24.9	19.8	-5.1	1900
4	10L	10R	4	50	18	3	84	19.8	9.6	-10.2	4200
5	2L	2R	0	50	10	3	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix 24:1
 Cleaner Ratio Back End Mix 24:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 1 In Lane
 Machine On 28.7.2014 13:46

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.56	1.72	1	1	1.72	6.56

