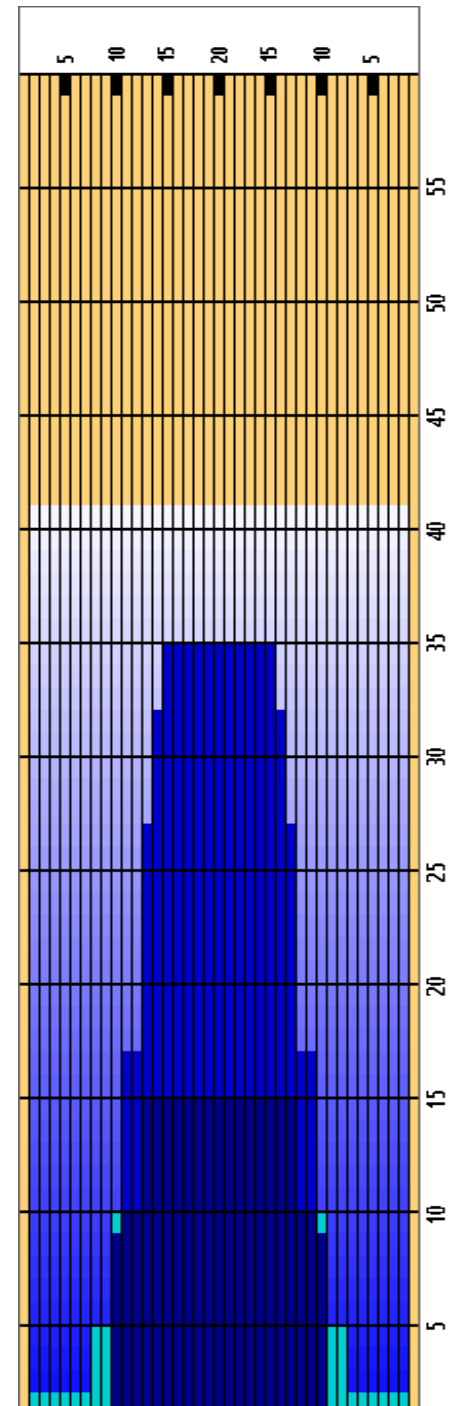


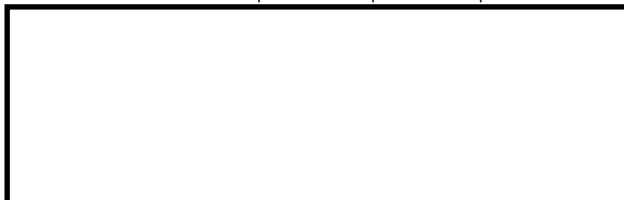
Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	8.55 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	19.3 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
2	8L	8R	1	18	3	25	2.5	5.0	2.5	1250
3	10L	10R	2	18	3	42	5.0	10.1	5.1	2100
4	13L	13R	2	18	3	30	10.1	15.2	5.1	1500
5	2L	2R	0	18	3	0	15.2	24.0	8.8	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	35.0	-6.0	0
2	15L	15R	1	22	3	11	35.0	31.9	-3.1	550
3	14L	14R	2	18	3	26	31.9	26.8	-5.1	1300
4	13L	13R	4	18	3	60	26.8	16.6	-10.2	3000
5	11L	11R	4	14	3	76	16.6	8.7	-7.9	3800
6	10L	10R	2	10	3	42	8.7	5.9	-2.8	2100
7	2L	2R	0	10	3	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	2.86	1.04	1.04	2.86	10

