



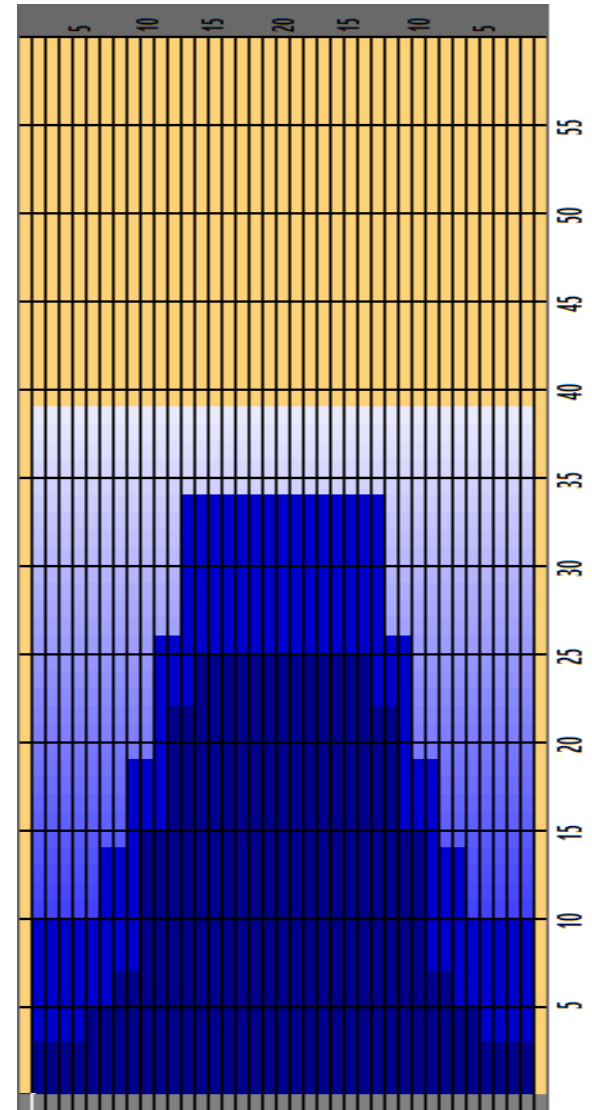
KJK KISA 2019



Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	11.68 mL	Reverse Oil Total	11.04 mL	Volume Oil Total	22.72 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	14	3	111	0.0	3.9	3.9	4440
2	6L	6R	1	40	14	3	29	3.9	5.8	1.9	1160
3	8L	8R	1	40	14	3	25	5.8	7.7	1.9	1000
4	10L	10R	3	40	18	3	63	7.7	15.3	7.6	2520
5	12L	12R	3	40	18	3	51	15.3	22.9	7.6	2040
6	14L	14R	1	40	18	3	13	22.9	25.4	2.5	520
7	2L	2R	0	40	22	3	0	25.4	39.0	13.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	0	39.0	34.0	-5.0	0
2	13L	13R	3	40	18	3	45	34.0	26.4	-7.6	1800
3	11L	11R	3	40	18	3	57	26.4	18.8	-7.6	2280
4	9L	9R	2	40	18	3	46	18.8	13.7	-5.1	1840
5	7L	7R	2	40	14	3	54	13.7	9.8	-3.9	2160
6	2L	2R	2	40	14	3	74	9.8	5.9	-3.9	2960
7	2L	2R	0	40	10	3	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 24:1
 Cleaner Ratio Back End Mix 24:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 1 In Lane
 Machine On 28.7.2014 13:46

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.14	1.69	1.01	1.01	1.69	4.14

