

## **KJK KISA 2019**

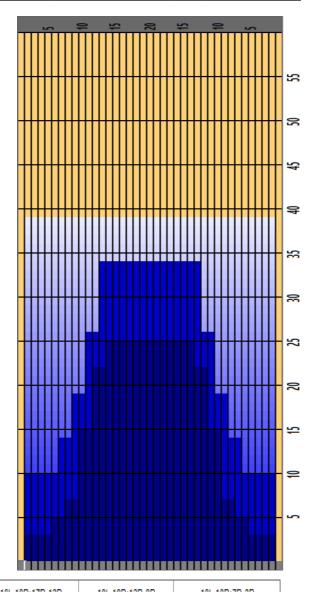


					Innu fuuca   Annu Sussinu
Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	11.68 mL	Reverse Oil Total	11.04 mL	Volume Oil Total	22.72 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	14	3	111	0.0	3.9	3.9	4440
2	6L	6R	1	40	14	3	29	3.9	5.8	1.9	1160
3	8L	8R	1	40	14	3	25	5.8	7.7	1.9	1000
4	10L	10R	3	40	18	3	63	7.7	15.3	7.6	2520
5	12L	12R	3	40	18	3	51	15.3	22.9	7.6	2040
6	14L	14R	1	40	18	3	13	22.9	25.4	2.5	520
7	2L	2R	0	40	22	3	0	25.4	39.0	13.6	0

2 13L 13R 3 40 18 3 45 34.0 26.4 -7.6 1800 3 11L 11R 3 40 18 3 57 26.4 18.8 -7.6 2280 4 9L 9R 2 40 18 3 46 18.8 13.7 -5.1 1840 5 7L 7R 2 40 14 3 54 13.7 9.8 -3.9 2160 6 2L 2R 2 40 14 3 74 9.8 5.9 -3.9 2960	21				3	DOTTER	CROSSED	START	END	FEET	T.OIL
3 11L 11R 3 40 18 3 57 26.4 18.8 -7.6 2280 4 9L 9R 2 40 18 3 46 18.8 13.7 -5.1 1840 5 7L 7R 2 40 14 3 54 13.7 9.8 -3.9 2160 6 2L 2R 2 40 14 3 74 9.8 5.9 -3.9 2960	Z.L	2R	0	40	30	3	0	39.0	34.0	-5.0	0
4 9L 9R 2 40 18 3 46 18.8 13.7 -5.1 1840 5 7L 7R 2 40 14 3 54 13.7 9.8 -3.9 2160 6 2L 2R 2 40 14 3 74 9.8 5.9 -3.9 2960	13L	13R	3	40	18	3	45	34.0	26.4	-7.6	1800
5 7L 7R 2 40 14 3 54 13.7 9.8 -3.9 2160 6 2L 2R 2 40 14 3 74 9.8 5.9 -3.9 2960	11L	11R	3	40	18	3	57	26.4	18.8	-7.6	2280
6 2L 2R 2 40 14 3 74 9.8 5.9 -3.9 2960	9L	9R	2	40	18	3	46	18.8	13.7	-5.1	1840
	7L	7R	2	40	14	3	54	13.7	9.8	-3.9	2160
7 2L 2R 0 40 10 3 0 5.9 0.0 -5.9 0	2L	2R	2	40	14	3	74	9.8	5.9	-3.9	2960
	2L	2R	0	40	10	3	0	5.9	0.0	-5.9	0
		11L 9L 7L 2L	11L 11R 9L 9R 7L 7R 2L 2R	11L 11R 3 9L 9R 2 7L 7R 2 2L 2R 2	11L 11R 3 40 9L 9R 2 40 7L 7R 2 40 2L 2R 2 40	11L 11R 3 40 18 9L 9R 2 40 18 7L 7R 2 40 14 2L 2R 2 40 14	11L     11R     3     40     18     3       9L     9R     2     40     18     3       7L     7R     2     40     14     3       2L     2R     2     40     14     3	11L     11R     3     40     18     3     57       9L     9R     2     40     18     3     46       7L     7R     2     40     14     3     54       2L     2R     2     40     14     3     74	11L     11R     3     40     18     3     57     26.4       9L     9R     2     40     18     3     46     18.8       7L     7R     2     40     14     3     54     13.7       2L     2R     2     40     14     3     74     9.8	11L     11R     3     40     18     3     57     26.4     18.8       9L     9R     2     40     18     3     46     18.8     13.7       7L     7R     2     40     14     3     54     13.7     9.8       2L     2R     2     40     14     3     74     9.8     5.9	11L     11R     3     40     18     3     57     26.4     18.8     -7.6       9L     9R     2     40     18     3     46     18.8     13.7     -5.1       7L     7R     2     40     14     3     54     13.7     9.8     -3.9       2L     2R     2     40     14     3     74     9.8     5.9     -3.9

Cleaner Ratio Main Mix 24:1
Cleaner Ratio Back End Mix 24:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 1 In Lane
Machine On 28.7.2014 13:46



ide Track:Middl 4.14	e Middle Track:Middle 1.69	Inside Track:Middle 1.01	MIddle: Inside Track 1.01	Middle:Middle Track 1.69	Middle:Outside Track 4.14
4.14	1.69	1.01	1.01	1.69	4.14
			<del></del>		
1 1 1 1	0 10 11 12 13 14 15	16 17 19 10 20 10	10 17 15 15 14 10 1	1 1 1 1 1 1	<b>####</b>
	5 6 7 8				