omaSp2019

FLEX

KEGEL — YOUR LANES | OUR PASSION

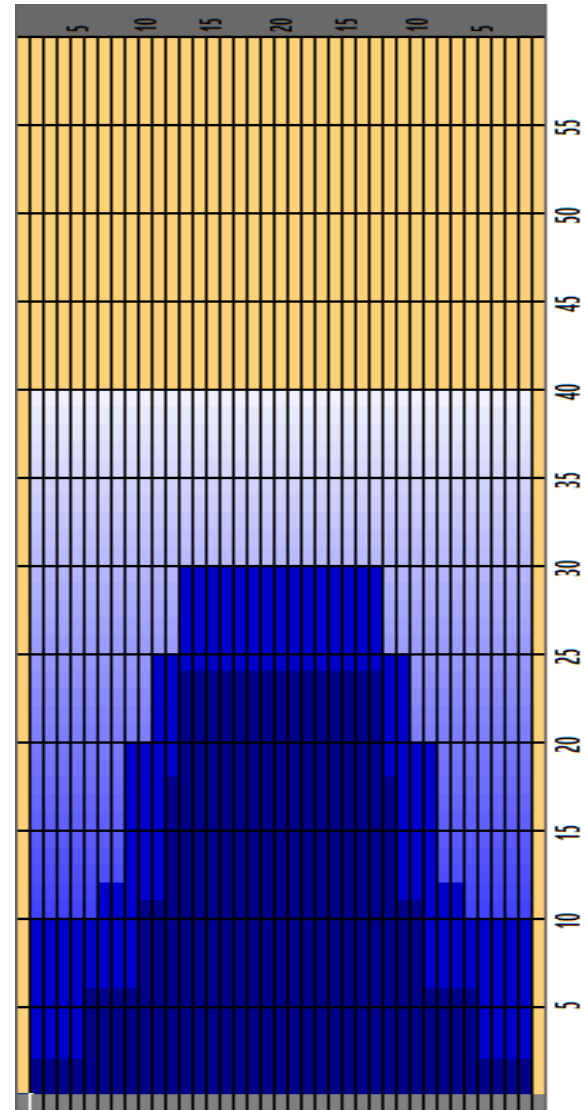|					
Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	11 mL	Reverse Oil Total	8.04 mL	Volume Oil Total	19.04 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	10	3	111	0.0	2.8	2.8	4440
2	6L	6R	2	40	14	3	58	2.8	6.7	3.9	2320
3	10L	10R	2	40	18	3	42	6.7	11.8	5.1	1680
4	12L	12R	2	40	22	3	34	11.8	18.0	6.2	1360
5	13L	13R	2	40	22	3	30	18.0	24.2	6.2	1200
6	2L	2R	0	40	22	3	0	24.2	40.0	15.8	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	26	3	0	40.0	30.0	-10.0	0
2	13L	13R	2	40	18	3	30	30.0	24.9	-5.1	1200
3	11L	11R	2	40	18	3	38	24.9	19.8	-5.1	1520
4	9L	9R	3	40	18	3	69	19.8	12.2	-7.6	2760
5	7L	7R	1	40	18	3	27	12.2	9.7	-2.5	1080
6	2L	2R	1	40	14	3	37	9.7	7.8	-1.9	1480
7	2L	2R	0	38	14	3	0	7.8	0.0	-7.8	0

Cleaner Ratio Main Mix	24:1
Cleaner Ratio Back End Mix	24:1
Cleaner Ratio Back End Distance	59

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 1 In Lane
Machine On 28.7.2014 13:46

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4	1.69	1	1	1.69	4